GReddy Intercooler Kit

96-98 Nissan 240SX (KA24DE) Front mount Type 24

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Installation Manual

Please read the entire manual before installing this kit.

Application:

Make	Model	Chassis	Year
Nissan	240SX	S14	96 - 98

- This GReddy Intercooler Kit is designed only for the vehicles specified above, with GReddy Turbo Kit (part # 11520633) installed.
- Premium grade gasoline (91 octane or higher) is required with this Kit.
- Make sure that the vehicle is not equipped with any ECU upgrade chips.
- Use of GReddy Racing Spark Plugs ISO #7 or NGK plugs (colder than factory) is recommended with this kit.

Important

- 1. This installation should only be performed by a trained specialist who is very familiar with the automobile's mechanical, and electrical system.
- 2. If installed by an untrained person, it may cause damage to the kit as well as the vehicle.
- 3. GReddy Performance Products Inc. is not responsible for any damage to the vehicle's electrical system caused by improper installation.
- 4. Call your GReddy Authorized dealer or GReddy Performance Products if there are any problems or questions regarding this product.

1. PARTS LIST

<u>1.</u>	Intercooler	Type 24	1
2.	Intake Pipe	I-1 (50 Aluminum)	1
<u>3.</u>	11	I-2 (60 Aluminum)	1
3. 4. 5. 6.	II .	I-3 (Aluminum Elbow No. 3 90° 5R 60)	1
5.	11	I-4 (60 Aluminum)	1
<u>6.</u>	II .	I-5 (70 Aluminum)	1
7.	11	I-6 (Aluminum Elbow No. 9 90° 35R 70)	1
8.	Rubber Hose	16 320mm	1
9.	Silicone Hose	60 - 70 Reducer	2
10.	"	60 Straight	1
11.		70 Straight	1
12.	Hose Band	50 Tridon #32	1
13.	"	60 Tridon #36	4
<u>14.</u>	ıı .	70 Tridon #44	6
<u>15.</u>	Zip Ties	150mm	5
16.	16. A/C Tank Relocation Bracket		1
<u>17.</u>	17. Aluminum Spacer 18 - 9 - 8mm		
<u>18.</u>	M6 X 15mm	Stainless P=1.00 B S/W F/w -	3
<u>19.</u>	M8 X 30mm	Stainless P=1.25 B S/W F/w -	1

1. Parts List



2. Stock Parts Removal

Please refer to the factory service manual for the proper stock parts removal.

- 2-1 Disconnect the negative terminal of the battery.
- 2-2 Remove the under engine cover.
- 2-3 Remove the front bumper.
- 2-4 Remove the bumper reinforcement.
- 2-5 Remove the Airflow meter, Airinx filter and the suction pipe S-1 from the turbo kit.
- 2-6 Remove the charge pipe C-2, and C-3 from the turbo kit.

3. Kit Installation

3-1 Core installation

(1) Mount the top bracket of the inter cooler to the hood latch assembly using the provided spacer and hardware as shown.

(Parts Used # 1, 17, 19)



(2) Mount the bottom bracket of the inter cooler to the sub-frame using the provided hardware as shown.

(Parts Used # 18)



3-2 A/C Tank Relocation

(1) Install the 50 hose clamp on the A/C tank bracket as shown.

(Parts Used # 12,16)



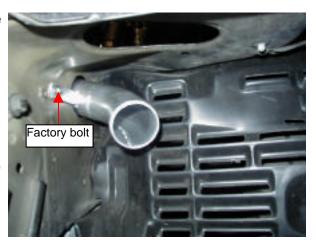
(2) Relocate the A/C tank forward using the new clamp bracket assembled in the previous step as shown.



3-3 Intercooler Pipe Installation

- (1) Remove the plate that covers the hole at the front left fender well.
- (2) Install the I-1 pipe to the C-1 pipe from the turbo kit.
- *Use the hose and hose clamp from the turbo kit.

(Parts Used # 2)





(3) Install the I-2 pipe between the I-1 and the intercooler as shown.

*Use the hose and hose clamp from the turbo kit.

(Parts Used # 3)



(4) Install thel-3 and I-4 using provided hose and hose band as shown. Secure the bracket on the I-4 pipe to the body as shown.

(Parts Used # 4, 5, 9, 10, 13, 14, 18)



(5) Install theI-5 and I-6 using provided hose and hose band as shown. Install the 16 hose to the I-6 and the idle air control valve as shown.

(Parts Used # 6, 7, 8, 9, 13, 14)



3-4 Undercover Modification

Trim the marked area on the undercover as shown. Reinstall after modification.



3-5 Inner Fender Cover Modification

Trim the marked area on the inner fender cover as shown.



3-6 Bumper Reinforcement Modification

Trim the marked area on the bumper reinforcement as shown so that they fit on over the intercooler.





3-6 Bumper Modification

Trim the marked area on the bumper as shown so that it fit on over the intercooler.



Starting the Engine

- (1) Check all the pipe and hose connections, then reconnect the negative side of the battery.
- (2) Start the engine. While idling, check for any air leeks.
- (3) After inspection, reinstall the front bumper, under cover and other stock parts that was removed.

This completes the Intercooler Kit installation.